



YOUR RELIABLE PARTNER

## Catalyst Handling Services



### YOUR CHALLENGES

Owners and operators of refineries and petrochemical plants need to ensure the highest levels of safety and efficiency when charging and discharging reactors. This is a critical job that requires highly skilled contractors, especially for complex or high-risk change-outs. For example, pyrophoric catalysts require specific handling techniques under inert (nitrogen) atmospheres. Catalyst vendors frequently recommend using specialist contractors to ensure materials are handled appropriately and to safeguard their performance guarantees. Over the years, CR Asia has developed excellent working relationships with all major catalyst vendors.

### OUR CATALYST HANDLING SERVICES

CR Asia has a long history of providing superior services for the unloading and loading of catalyst for both fixed-bed and tubular reactors throughout Asia. Our services support

catalyst handling on all reactor types, including mechanical work on internals for removal and re-installation if required.

### HOW WE SUPPORT YOUR BUSINESS

CR Asia adopts a 'blind to blind' approach that minimises cost and downtime for your business. Depending on the type of reactor, catalyst or process involved, our experts customise a solution to your needs by applying different methods for unloading and loading your reactors.

In addition to providing highly trained, service-oriented personnel, we support your business with a complete range of advanced equipment including specially manufactured vacuum units, filters, cyclones, screening machines and de-dusting equipment for all catalyst handling applications. In accordance with our commitment to service excellence, we are continually developing and assessing improved technologies and processes for inert and non-inert entries, and non-entry catalyst handling.

## THE CR ASIA DIFFERENCE

CR Asia's large in-house team of highly trained technicians is subject to regular audits and a stringent safety passport scheme. We invest heavily in the latest equipment and SMART systems to maintain our reputation as the region's leading one-stop provider of specialised maintenance services.

## Innovative equipment and techniques

CR Asia utilises leading-edge equipment such as the dustless mobile Hurricane combined vacuum, filter cyclone units and Mourik 8000 CFM vacuum units, and Edelhoff filtration systems. Our clients also benefit from state-of-the-art catalyst loading technologies developed by our sister company, Mourik, such as the Uniloader™, MIDC and CleanCat™ loading systems. In addition, we are a licensed service provider for the dense loading technologies from UOP, Petroval, Crealyst and Unidense™.

## Outstanding QHSE performance

We pride ourselves on maintaining an unblemished track record for quality and safety. CR Asia has helmet solutions in place for inert entry. As part of our safety passport system, every technician is accredited under our confined space training course and is specifically trained in all aspects of catalyst handling and reactor services in both normal and inert atmosphere conditions. Whilst on site, our technicians will readily produce their training records for verification upon request.

## Unrivalled experience

With a 25-year track record of successful project delivery and certification letters in place with all major catalyst vendors, CR Asia is regarded as the region's foremost catalyst handling expert. Our teams possess a wealth of experience when it comes to complex jobs involving Parex, FCC and CCR units. The term contracts we have with the likes of Shell, ExxonMobil and ConocoPhillips are testament to our competence and professionalism.

## Exceptional service

Choosing us as your single source to perform the full scope of catalyst handling services – isolating and opening the reactor, emptying and re-loading contents, closing the reactor and de-blinding or de-isolating it to save on standby time – ensures streamlined project delivery with simplified management and administration.



## OUR SERVICES

- Inert entry (N<sub>2</sub>) – for catalyst unloading / reloading as well as other applications
- Dense loading – Densicat technology under license from Petroval (Total)
- Dense loading – Calydens technology under license from Crealyst
- Dense loading – technology under license from UOP (USA)
- Unidense – loading technology for reformer tubes under license from Unidense Technology GmbH
- Catalyst screening – under inert and normal atmosphere conditions
- Reactor internals – removal, reinstatement, video inspection, repair, modification, upgrade and passivation
- Reformers (furnace) – total service including tube changing / welding and uniform loading
- Reformers / Platformers – catalyst change-out and mechanical work
- Ammonia converters – total service including basket changes
- CCR – total service including centre pipe and scallop removal, repair, welding and replacement
- ARHDM & RDS – hydro-drilling technology for coked / fused reactors
- HCU – total service including repair, soda ash washing, welding and dense loading
- Parex – Molex – Olex chambers – adsorbent change-out and mechanical work
- Tubular reactors – catalyst change-out, tube cleaning & Dp measurement
- FCC – catalyst vacuuming and coke removal

## YOUR BUSINESS BENEFITS

**Benefit from a one-stop solution** – that encompasses all mechanical and repair work in addition to unloading and re-loading the catalysts in all types of reactors.

**Maintain high safety standards** – by choosing a partner with a proven commitment to ensuring a safer workplace, both onshore and offshore, in normal and inert atmosphere conditions.

**Save time and money** – with an experienced catalyst handling expert that can support your operations through a comprehensive 'blind to blind' approach.

## CR ASIA – YOUR RELIABLE PARTNER

CR Asia is the leading provider of highly specialised pre-commissioning and maintenance services to the Oil, Gas, Chemical, Power and other heavy industries throughout Asia. As your reliable partner, we provide the safest and most efficient solutions to the maintenance, repair and overhaul challenges facing your business. **To learn more, visit [www.crasia.net](http://www.crasia.net)**

## CR ASIA IN ACTION

### The challenge

A refiner needed to change its Parex adsorbent at the end of its useful life to boost production efficiencies and improve yields.

### The solution

Having performed over 25 Parex re-loads throughout the region, CR Asia replaced the adsorbent and all reactor internals within 27 days, setting a new record.

### The outcome

The client generated significant savings by putting the unit back in service earlier compared with typical re-load durations.

# Your Reliable Partner

## Asia's leading one-stop provider of specialised maintenance services

CR Asia supports your business with extensive contracting experience in the delivery of catered service packages, 'blind to blind' jobs and turnkey maintenance services during major shutdowns and turnarounds. Our business upholds a culture and track record of integrated management systems that are certified to multiple international standards.

## Our Services

We offer a comprehensive portfolio of maintenance services that are grouped into five business lines. Our experts deliver these services – onshore and offshore – on time and on budget.

Our complete 'blind to blind' solution ensures more streamlined and efficient projects, as we maintain direct, single-source control of all critical path elements. We cater to projects of widely varying scope and complexity, and have the capacity to deliver multiple shutdowns concurrently.

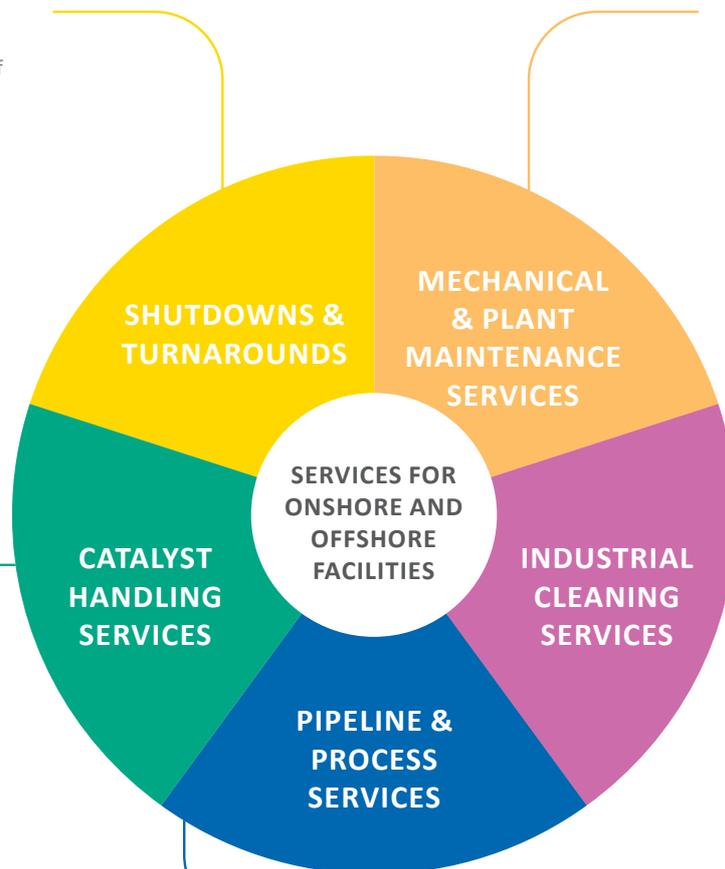
### Related services:

- Mechanical Services
- Column Modifications & Repairs
- Total Heat Exchanger Maintenance
- Flare Tip Replacements & Repairs
- Cleaning & Decontamination Services
- Mercury Management Services
- Catalyst Services
- Nitrogen Services
- Waste Handling
- Decommissioning Services

Our experts meet your demands for shorter change-outs, leaner project teams and superior quality standards for all reactor types with end-to-end solutions that reduce downtime and increase profitability.

### Related services:

- Catalyst & Adsorbent Handling Services
- Tubular Reactor Services
- Dense Loading
- 'Blind to Blind' Mechanical Services
- Reactor Internals Replacement & Repairs
- Nitrogen Services
- Waste Handling



Our investment in training, equipment and SMART systems combined with our focus on safety and rigorous planning, preparation and execution of work underpins our track record as a leading provider of mechanical & plant maintenance services. The knowledge and experience gained from each job is channelled into the next generation of solutions.

### Related services:

- Static Equipment Maintenance
- Specialist Cutting Services
- Online Leak Sealing
- Controlled Bolting
- Reactor Repairs & Maintenance
- Plant Change & Piping Modifications
- In-situ Flange Facing & Machining
- Continuous Plant Maintenance

Recognised as Asia's leading 'one-stop shop' solution provider, our extensive portfolio of cleaning services sets the benchmark in terms of technical, environmental and safety standards.

### Related services:

- Chemical Cleaning Services
- Mercury Management Services
- Fin Fan Optimisation
- Hydro Jetting Services
- CR Asia Decoking Technology (CDT)
- Decontamination Services
- Waste Handling

We clean and inspect virtually all plant vessels, columns, drums and piping systems, both onshore and offshore, with services that can be tailored to requirements.

### Related services:

- Pre-Commissioning & Commissioning Services
- Nitrogen Services
- Pipeline Cleaning (Chemical & Mechanical)
- Pipeline Flooding
- Pressure Testing
- Dewatering
- Drying
- Purging

## Our Business

# 25



# 4



# 4000<sup>+</sup>



## Our Partners

CR Asia has established long-term alliances with a number of key strategic partners. This collaborative approach ensures our customers always benefit from having access to the most appropriate tools and technologies on any given project. We recognise our industry is constantly evolving. That's why we are continuously looking to expand our network of strategic alliance partners.



## CR Asia – Your Reliable Partner

CR Asia is the leading provider of highly specialised pre-commissioning and comprehensive maintenance services to the Oil, Gas, Chemical, Power and other heavy industries throughout Asia. As your reliable partner, we provide the safest and most efficient solutions to the maintenance, repair and overhaul challenges facing your business.

### Contact us today to learn more

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